

## **NEXA3D UTILIZES LOCTITE 3D PRINTING MATERIAL TO PRODUCE FACE SHIELDS FOR THOUSANDS OF FRONT LINE WORKERS**

*“Without proper facial protection, healthcare workers are at a higher risk of contracting the virus, which could place substantial strain on the healthcare workforce in the months ahead,”*

says Miko Enomoto, M.D., associate professor of anesthesiology and perioperative medicine, OHSU School of Medicine.

### **Background**

Today, under normal circumstances, face shields are used by millions of people. In addition to medical workers, they are utilized by dental providers, veterinarians, laboratory workers, emergency medical technicians, police, firefighters, and cleaning crews who deal with spills and contaminated waste. With the onset of the pandemic, they are also being worn by workers at utilities, logistics, retail and other essential businesses.

Face have been shown to significantly reduce the risk of inhalation and other forms of contact with infectious pathogens. In fact, several studies have shown them to reduce specific types of viral exposure by 68% to as much as 96%. Further, they are typically more comfortable to wear and reduce the risk of autoinoculation by preventing the user from touching their face.

Traditional manufacturers of face shields include companies like Honeywell, 3M, and Medline Industries. They are typically sold to hospitals and health care providers by medical providers. In the face of the pandemic however, others have leaned in and are now producing face masks. Some of the more notable companies include Apple, Nike, SpaceX, Ford and Amazon.

### **APPLICATION:**

Personal Protective Equipment  
(face shields)

### **MATERIAL:**

LOCTITE 3D 3843

### **TECHNOLOGY:**

Nexa3D NXE400  
photopolymer 3D printer

### **The Challenge**

Since the onset of the COVID 19 pandemic, demand for personal protective equipment (PPE) has increased rapidly. In addition to healthcare professionals, first responders and other essential workers are taking additional precautions to minimize the risk of infection. As a result, supply chains are overwhelmed and organizations everywhere are scrambling to ensure their employees are properly protected.

Of particular concern is a shortage of facial protection. In many cases front line workers use face masks either in place of, or in addition to surgical masks. Face shields can take many forms, but typically provide a clear plastic barrier that covers the wearer’s eyes, nose and mouth, helping protect users from contact with infected droplets.



Technician wearing  
3D printed face shield



Face shield frames being produced on a Nexa3D NXE400 3D printer

### **The Solution**

As with other critical supplies needed in the fight against COVID 19, the additive manufacturing industry has also answered the call. Many efforts are now underway, from grassroots programs powered by owners of desktop 3D printers, to larger initiatives led by some of the biggest names in the industry.

One example is Nexa3D’s recent announcement regarding their plans to produce protective gear for healthcare and other essential workers. Established as a direct response to the urgent requests for PPE pouring in from healthcare facilities as well as other essential front line workers, Nexa3D partnered with key players in the medical industry to develop a face shield that is lightweight and designed to be worn for long periods of time while limiting facial exposure to aerosol and splatter.

Recently, Nexa3D joined Henkel’s Open Materials Platform. Soon after, the two companies [Announced](#) their initial collaboration with the availability of Nexa3D 3843 xABS Black, which is based on LOCTITE 3D 3843 and optimized to run smoothly on Nexa3D’s machines. The company’s NXE400 printers are powered by it’s proprietary Lubricant Sublayer Photo curing ( LSPc ) technology and patented structured light matrix, allowing them to produce up to 19 liters of part volume at high speed, thereby reducing the time it takes to produce functional prototypes and production parts, often from hours to just minutes.



# CASE STUDY: SOLVING SHORTAGES OF MEDICAL PPE THROUGH COLLABORATION



“We believe that the additive manufacturing industry is uniquely positioned to deliver practical, urgent and scalable solutions during this unprecedented crisis that address the severely broken supply chain,” said Nexa3D CEO Avi Reichental. “At Nexa3D, we have deep partnerships that we can leverage, and we have a commitment to caring for our community.”

Nexa3D has already manufactured and distributed face shields to workers at several medical facilities including Cottage Health System in Santa Barbara, California. They’ve also provided them for the Santa Barbara Bucket Brigade, a non profit association that assists with disaster recovery, delivering shields and masks to first responders and other front line workers.

Henkel’s Open Materials Platform and focus on agile innovation allows it to work closely with Nexa3D and many of the other leading equipment providers in the additive manufacturing space. This enables them to quickly solve big problems by eliminating the long lead times and supply chain strain involved with traditional processes. In the present environment, this is helping thousands of front line workers get the PPE they need to safely treat and support those impacted by COVID 19.

**LOCTITE 3D 3843** offers high tensile and flexural accuracy, making the material ideal for producing highly accurate products with a smooth surface finish, even at high print speed. Those characteristics, combined with the ease of post processing made it the ideal choice for the unique headband design used in Nexa3D’s XShield and XShield Pro series of face shields.

While the product was being tested and validated under the FDA’s Emergency Authorization procedures, Nexa3D installed additional production capacity at its new customer experience facility in Ventura, California. It now has the capacity to ship over 10,000 weekly, in addition to other PPE.

For more information about Henkel and LOCTITE materials for 3D printing, visit [LoctiteAM.com](https://www.loctiteam.com)

For more on how Nexa3D is using LOCTITE 3D 3843 material, watch this short video: <https://youtu.be/lkUkjROAnpw>



*Finished face shields ready for distribution*

As new challenges arise, industry collaborations like those offered by Henkel’s Open Materials Platform will be available to help companies quickly react and meet the need. And when a new situation does arise, the experience gleaned from this emergency will prove beneficial in helping others better leverage the benefits of additive manufacturing in the future.

## About LOCTITE

LOCTITE is the world leader in the adhesives industry and provides the most innovative products for the use of daily glue. With a constantly growing portfolio of high-performance materials, specialized equipment and post-processing solutions, LOCTITE overcomes the limitations of conventional 3d printing to enable additive manufacturing for the production of durable, functional parts. Through its strategic partnership with technology leaders for specialized equipment, LOCTITE is driving the adoption of 3d printing beyond prototyping and toward the production of final parts. ([loctite.com](https://www.loctite.com))

## About Nexa3D

Nexa3D delivers the fastest industrial-grade stereolithography 3D printers for engineers and manufacturers of all business sizes. Nexa printers are powered by a proprietary Lubricant Sublayer Photo-curing (LSPC) technology and patented Structured Light Matrix that together print products at groundbreaking speeds. Printers and engineered materials from Nexa3D drastically reduce 3D printing cycles of functional parts and prototypes from days and hours to minutes.