

Model: XiP Wash+Cure
Designed by: Nexa3D
Manufactured in China

To request a free printed copy of the Manufacturer's Limited Hardware Warranty,
send a request to:

Nexa3D Customer Support: 1923 Eastman Ave, Suite 200, Ventura, CA 93003

Need Support with this Product?
Support.Nexa3D.com/Wash+Cure

Welcome to your XiP™ Wash+Cure User Guide

Thank you for choosing the XiP™ Wash+Cure station. If you need support with this Product Please visit: Support.Nexa3D.com/Wash+Cure or call 800-797-0633.

Safety Instruction

Please read this manual carefully. The installation instructions and safety guidelines in this manual can help you avoid any unnecessary damage or frustration.



Always follow the safety instructions during usage of the XiP™ Wash+Cure to avoid any unnecessary damage to the machine or individual injury.



Use appropriate protective equipment when handling resin and solvents, including chemical-resistant nitrile gloves, safety goggles, smock, and vapor respirator if recommended by SDS for the resin or solvent you are using.



While using Curing Mode, do not remove the cover of the machine to prevent potential hazards from UV light.



Seal and store washing solvent in a cool and dry place after use. If the solvent is Isopropyl Alcohol, please comply with local regulations for use of alcohol.



This product is covered under a 1-Year Manufacturer's Limited Hardware Warranty

Customer Name:

Serial Number:

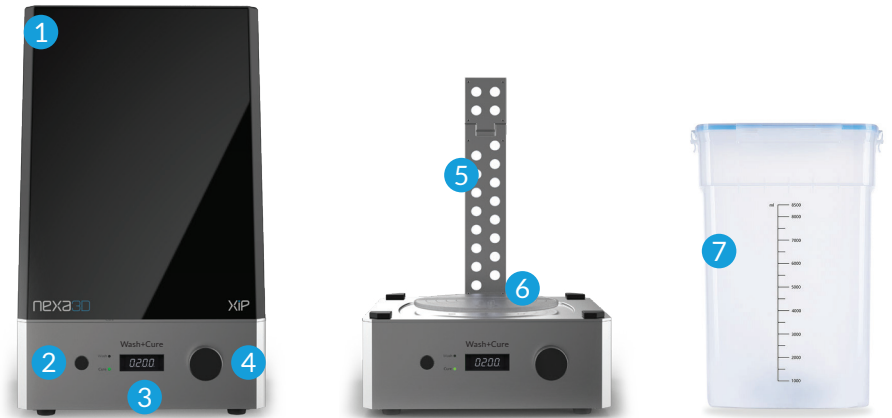
Purchase Date:



Scan for the Full 1-Year Manufacturer's Limited Hardware Warranty, or visit <https://nexa3d.com/3d-printers/xip-warranty>

Product Overview

The XiP™ Wash+Cure is suitable for washing and post-curing the printed objects of XiP™ 3D printers. The Wash+Cure is an all-in-one automated post processing system for washing and curing. Magnetic stirrers provide consistent cleans and a rotating base platform provides an evenly cured finish.



- 1. UV-blocking cover** – Blocks 99.995% of UV light
- 2. Mode button** – Press to switch between wash mode or cure mode
- 3. Time display** – Shows washing or curing time
- 4. Time knob** – Turn to set the washing time or curing time, from 1 to 60 minutes
- 5. UV LED Tower** – LED lights on a movable use UV light to cure resin
- 6. Turnable & UV Reflector** – Removable rotational platform and reflective surface
- 7. Wash Bucket** – holds 8.5 Liters of solvent for wash Mode

Technical Specifications

Control Method	Digital Display + LED Dual
Rated Power	40W
Power Requirements	100-240Vac, 50/60Hz
UV LED Wavelength	405nm
Time Selection	1 ~ 60 min
Product Dimensions	270 mm Wide x 290 mm Deep x 479 mm High
Maximum Wash	120 mm Wide x 192 mm Deep x 245 mm High
Maximum Cure	190 mm Deep x 245 mm High
Net Weight	~6.5 kg
Indicator Light	Red: Idle Green: Working



Online User Manual & Recommended Wash+Cure Times